SERVICE MANUAL

ADCOM POWER AMPLIFIER GFA-565

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INTRODUCTION

This service manual is intended to assist trained and qualified technical personnel in verifying the performance of, adjusting, and repairing the ADCOM GFA-565 power amplifier. The procedures described here are not intended for persons unfamiliar with the appropriate safety and test procedures.

№ WARNING **⚠**

THERE ARE POTENTIALLY LETHAL VOLTAGES WITHIN THE GFA-565 AMPLIFIER WHICH WILL BE ACCESSIBLE ONCE ITS TOP COVER IS REMOVED. DO NOT ATTEMPT FAMILIARIZATION, INSPECTION OR ANY PROCEDURE WHATSOEVER UNLESS YOU HAVE DISCONNECTED THE GFA-565 FROM THE WALL AC OUTLET OR OTHER SOURCE OF AC POWER AND THE POWER-SUPPLY CAPACITORS ARE COMPLETELY DISCHARGED. PLEASE TAKE NOTE THAT THE POWER-SUPPLY CAPACITORS TAKE AS LONG AS 5 MINUTES TO DISCHARGE. THESE INSTRUCTIONS ARE PROVIDED FOR USE ONLY BY COMPETENT TECHNICAL PERSONNEL. DO NOT UNDERTAKE ANY SERVICE PROCEDURES IN THE GFA-565 UNLESS YOU ARE TECHNICALLY QUALIFIED TO DO SO.

CIRCUIT DESCRIPTION

The ADCOM GFA-565 is a monaural power amplifier rated at <0.02% THD from 20Hz to 20kHz with 300 watts into 8 ohms, 450 watts into 4 ohms, and 850 watts into 2 ohms. The output stage is capable of greater than 60 amps into low-impedance loads. The amplifier employs a discrete dual-differential cascode Class-A front-end followed by a dual cascode Class-A voltage gain stage which amplify the input signal to the voltage required at the output of the amplifier. This high-voltage signal drives the high-current triple-Darlington-follower output stage which amplifies the current by a factor of about 50,000.

Referring to the accompanying schematic, the input signal passes through network C101, C102, R102, and R103 which provides a 3dB bandwidth of 0.7Hz to 700kHz to the input of the amplifier. C101 is an extremely high quality capacitor and serves to protect the amplifier and the speakers connected to it from DC faults at the output of the preamplifier. **WE DO NOT RECOMMEND THAT C101 BE SHORTED OUT.** Q101, Q103, Q105, and Q107 form one differential/cascode input stage and Q102, Q104, Q106, and Q108 form the other. R108, R109, R112, and R113 provide local feedback to control the input-stage open-loop gain. Open-loop gain is defined by R106, R110, and C103 on one side, and R107, R111, and C104 on the other. The next voltage-gain stage consists of Q109 and Q111 on one side and Q110 and Q112 on the other. DC bias is set by R125, D103 through D108, R131, R132, and R126. Open-loop gain is defined by R125, R126, R133, and R134, with R135 through R138, C110, and C111 providing high-frequency compensation.

Feedback is provided from the output to the bases of Q105 and Q106 by the network R119, R120, and C105. C105 provides a high-frequency rolloff above 80kHz. D101, D102, D109 through D112, Q113, Q114, R122 through R124, and C106 provide an anti-saturation feedback path to the input stage. For example, when the cascode voltage gain stage approaches saturation to the positive supply, D101 begins to conduct, turning Q113 on. Current flows through D803, the INSTANTANEOUS DISTORTION ALERT LED, through D112 and R123. When the error voltage across D109/D110 becomes great enough, D109 begins to conduct, forcing the input stage to reduce the drive to the voltage-gain stage.

The input stage is biased by R144 through R154, Q115 through Q119,Q501,D113 through D115, and D804. Q501 is turned on by the amplifier bias delay circuitry on the AC input power supply board. A current of about 2mA flows through the thermal breakers on the heatsinks and into the emitter of Q119. If the heatsinks overheat, the breakers open and the current flows through D804, the THERMAL PROTECTION LED, instead. When Q119 is carrying the current, D115 is biased at 2.5V. This creates about 1.8V across R149, Q118 then sources about 3mA through D114, which develops about 2.2V across it. About 1.6V is developed across, R144 and R146. Q117 conducts about 1.3mA through D113 and Q115 conducts about 3mA to the PNP differential input stage. D113 develops about 2.2V across it, causing about 1.6V across R145. Q116 conducts about 3mA to the NPN differential input stage. If the negative 80V supply fails or its fuse opens, Q119 turns off, turning off all the amplifier bias circuitry. If the positive 80V supply fails or its fuse opens, again Q119 turns off and the bias circuitry is disabled. Using LEDs for the bias circuitry causes rough temperature compensation of the amplifier Class-A DC bias current.

Any DC imbalance in the amplifier is corrected by R117, R118, C107, C108, and IC101. Any DC error at the amplifier output is servoed back through IC101 to adjust the DC current through the input transistors. DC bias is nominally 1.5mA through Q101, Q102, Q105, and Q106. IC101 can modify this by up to 0.3mA to bring the amplifier into balance.

The bias network of R139 through R143, Q201 and Q301 forms a temperature-compensated DC-bias voltage to the input of the triple-Darlington-follower output stage. Mid- and high-frequency bypassing is provided by C109.

R158 and C111 provide a load for the amplifier at high frequencies, stabilizing the amplifier under varying load conditions. D201 and D301 provide a high-current return to the power supply for backlash current from the load.

The output stage consists of two sets of 10 parallel transistors operated as emitter followers, driven by another pair of emitter followers. This configuration minimizes distortion caused by varying load impedances. The output transistors have 0.33-ohm ballast resistors for current sharing and bias stability.

The AC input power supply board includes a power-on delay relay to reduce the turn-on current surge in the AC power line, jumpers to set the supply voltage range, and an amplifier bias delay.

CAUTION

DO NOT use any type of variable AC supply, such as a variac, to slowly turn on the GFA-565 without first shorting R506 (4.7 ohm/20 watt). R506 is an integral part of the turn-on, inrush-suppression circuit and failure to comply will **burn out** R506.

TEST PROCEDURES

All tests are performed with a 120V, low-distortion (less than 2% THD), AC-power source, 8-ohm resistive load (except slew rate), and a signal source of not more than 600 ohms.

Tests are performed after warming up the amplifier at 100 watts into an 8-ohm load for at least 10 minutes.

All grounds during testing are referred to the ground of the black output terminal.

80kHz low-pass filter is employed during THD distortion measurements.

Signal-to-noise measurements are "A" weighted.

Damping factor is measured by comparing the 20-watt-output voltage with and without an 8-ohm load.

Slew rate is measured with an inductive load, and is derived with a dual-time-based oscilloscope reading the slope of a full-power (135V peak-to-peak) 5kHz square wave. To avoid damaging output network R158 and C121, DO NOT OPERATE THE AMPLIFIER AT FULL-POWER SINE WAVE ABOVE 22kHz OR FULL-POWER (135V PEAK-TO-PEAK) SQUARE WAVE ABOVE 5kHz.

IMPORTANT

BEFORE PROCEEDING WITH ADJUSTMENTS, MAKE SURE AMPLIFIER IS AT ROOM TEMPERATURE.

BIAS ALIGNMENT

- With set-up as per the first paragraph of TEST PROCEDURES and with NO SIGNAL IN, set bias control (R143) to midpoint.
- 2. Connect a millivolt meter across TP201 and TP301.
- 3. Turn amplifier on and allow a 3 to 5 minute settling period.
- Adjust BIAS control to obtain either a + or 24mV (±1mV) indication on the millivolt meter.
- 5. To check for proper bias setting, remove millivolt meter and apply input signal to obtain 100 watts into 8 ohms for 10 minutes with cover on.
- 6. Remove input signal and connect the millivolt meter as in Step 2. Let amplifier idle until bias stabilizes and readjust to 24mV (±1mV).

ADCOM GFA-565 SERVICE PARTS LIST

1. AUDIO INPUT/DRIVER PCB ASSEMBLY

INTEGRATED CIRCUITS:

IC101 ADCOM 2A

TRANSISTORS:

Q103, Q107, Q116, Q118 2SC3478 (Q112 2SC2912 Q114 2SC2240 Q110 2SC1815

Q101, Q105 MPS-A13 Q102, Q106 MPS-A63

2102, Q106 MPS-A6

DIODES, ZENER:

D116, D117, D118, D119 ADCOM J2 D115 ADCOM J6

DIODES:

D101, D102 1SS82 D103, D104, D109, D110, 1SS178

D111, D112

DIODES, VARISTOR:

D107, D108 KB262 D105, D106 KB362

LEDs:

D113, D114 SLP246B

CAPACITORS, ELECTROLYTIC:

C114, C115 100V/100uF C109, C118, C119 25V/220uF

CAPACITORS, FILM:

C103, C104 50V/3900pF PANASONIC ECQB1H332JF C107, C108, C120 50V/0.1uF PANASONIC ECQV1H104J2 C121 100V/0.047uF UMS

- ADCOM MATCHED PAIRS

ELECTRONIC CONCEPTS 5MC22B505K

CAPACITORS, MICA:

C105, C106 100V/82pF Z-05 C102, C110, C111 100V/220pF Z-08

RESISTORS, VARIABLE:

R143 41-7122-0 PK502H101H0

RESISTORS, CEMENTED WIRE-WOUND:

R158 3W/6.8ohms RGCW3

RESISTORS, OXIDE METAL-FILM, 5%:

R155, R156 27kohms RS1/2FS R151, 152 39kohms RS1/2FS

RESISTORS, METAL-FILM, 1%:			
R110, R111, R137, R138		1/4W/10ohms	RN14K2E
R108, R109, R112, R113		1/4W/33.2ohms	RN14K2E
R125, R126		1/4W/49.9ohms	RN14K2E
R141		1/4W/82.5ohms	RN14K2E
R142		1/4W/147ohms	RN14K2E
R139		1/4W/280ohms	RN14K2E
R140		1/4W/365ohms	RN14K2E
R114, R145			RN14K2E
		1/4W/499ohms	
R149		1/4W/825ohms	RN14K2E
R103, R106, R107, R116,		1/4W/1kohms	RN14K2E
R119, R122, R127, R128		4/414/4 041-1	DNI AKOE
R146, R153, R154		1/4W/1.21kohms	RN14K2E
R147, R148, R150		1/4W/4.75kohms	RN14K2E
R123		1/4W/6.81kohms	RN14K2E
R120, R124, R129, R130, R133, R134		1/4W/22.1kohms	RN14K2E
R104, R105, R114, R115		1/4W/33.2kohms	RN14K2E
R131, R132		1/4W/39.2kohms	RN14K2E
R102		1/4W/49.9kohms	RN14K2E
R101, R117, R118		1/4W/1Mohms	RN14K2E
NIO1, NI 17, NI 10		1/4VV/1IVIOTITIS	HINTARZE
RESISTORS, FUSIBLE, 5%:			
R121, R157		1/4W/10ohms	RFC1/4
R135, R136		1/4W/82ohms	RFC1/4
THERMOSTAT:			
S101, S102	Δ	81-7014	UP62, 85°C
2. LEFT OUTPUT PCB ASSEMBL	.IE	S ·	
TRANSISTORS:			+
Q201		2SA1376 (K)	
Q202		2SC3298B	
Q203		2SC3296B 2SC3907	
- 171 T. F. F			
Q204 THROUGH Q213		2SD424	
DIODES:			
D201		EGP50D	
CARACITORS EILM.			
CAPACITORS, FILM:		F0\//0.1F	PANASONIC ECQV1H104J2
C201		50V/0.1uF	
C202		50V/1uF	PANASONIC ECQV1F105J2
CAPACITORS, ELECTROLYTIC:			
C203		100V/47uF	PANASONIC ECEA2AGE470
RESISTORS, FUSIBLE, 5%:			
R203, R205, R207, R209,		1/4W/10ohms	RFC1/4
		1/400/100/11/15	HI 01/4
R211, R213, R215, R217,			
R219, R221			
RESISTORS, OXIDE METAL-FILM, 5%	:		
RESISTORS, OXIDE METAL-FILM, 5% R201	:	1/2W/68ohms	RS1/2FS

1/2W/7.5ohms

1/2W/750ohms

5W/0.33ohms

RS1/2FS

RS1/2FS

RGC5T

R202

R223

R220, R222

RESISTORS, CEMENTED WIRE-WOUND:

R204, R206, R208, R210, R212, R214, R216, R218,

3. RIGHT OUTPUT PCB ASSEMBLIES

TRANSISTORS:

2SC3478 (K) Q301 2SA1306B Q302 2SA1516 Q303

Q304 THROUGH Q313

DIODES:

EGP50D D301

CAPACITORS, ELECTROLYTIC:

PANASONIC ECEA2AGE470 100V/47uF C302

2SB554

CAPACITORS, FILM:

PANASONIC ECQV1H104J2 50V/0.1uF C301

RESISTORS, FUSIBLE, 5%:

RFC1/4 1/4W/10ohms R303, R305, R307, R309,

R311, R313, R315, R317,

R319, R321

RESISTORS, OXIDE METAL-FILM, 5%:

RS1/2FS 1/2W/68ohms R301 RS1/2FS 1/2W/7.5ohms R302

RESISTORS, CEMENTED WIRE-WOUND:

RCG5T 5W/0.33ohms R304, R306, R308, R310,

R312, R314, R316, R318,

R320, R322

THERMISTOR:

TD5-C310 DA TH301

4. FILTER CAPACITOR PCB ASSEMBLIES

RESISTORS. OXIDE METAL-FILM, 5%:

RS2FB 2W/8.2kohms R801, R802 RS1/2FS 1/2W/100ohms R803

CAPACITORS, FILM:

UMS 100V/0.1uF C803, C804

PANASONIC ECQE1105KF 100V/1uF C805

5. AC INPUT/BIAS TIME-DELAY

RELAY:

125V/30A/24VDC 81-629-0 Δ RY501

TRANSISTORS:

2SA1015 Q501 2SC1815 Q502

DIODES:

△ IN4004 D501, D502 **ISS178**

D503

DIODES, ZENER:

ADCOM J2 D504

PHOTO COUPLER:

△ PS2505-1 PC501

CAPACITORS, ELECTROLYTIC:

∆ 100V/1uF C502 C501 ▲ 50V/220uF

C504 25V/220uF

CAPACITORS, SPARK-KILLER:

PANASONIC ECKDNS103ZV △ 400V/0.01uF C503

RESISTORS, CEMENTED WIRE-WOUND:

△ 20W/4.7ohms CR20P R506 CR10P

▲ 10W/680ohms R502

RESISTORS, CARBON-FILM, 5%:

1/4W/1.8kohms R501 1/4W/3.3kohms R505 1/4W/5.1kohms R504 1/4W/10kohms R508 1/4W/47kohms

R503 1/4W/68kohms

6. CHASSIS-MOUNTED COMPONENTS

AC POWER SWITCH:

△ 12005C BLACK.CARLING S701

RGSCC-711-R-B-B-O

WHITE, CARLING △ 12005CW

RGSCC-711-R-W-W-O

POWER TRANSFORMER:

T801 △ ADCOM 23-2043-0-0

CAPACITORS, ELECTROLYTIC:

▲ ADCOM 100V/35,000uF C801, C802

SILICON RECTIFIER:

△ 400V/35A KBPC3504P D801

RCA JACK:

ADCOM VTW-J5MI J705

SPEAKER TERMINALS:

ADCOM R33729 RED J701, J703 J702, J704 **ADCOM B33729** BLACK

FUSE HOLDERS:

FH801, FH802, FH803 FH052

FUSES:

FU802, FU803* △ ABC-12/250V BUSSMAN

3AG314012/250V LITTELFUSE

CES6-12A/125V SOC FU801*

▲ ABC-15/250V BUSSMAN 3AG314015/250V LITTELFUSE

CES6-15A/125V SOC

7. FRONT PANEL ASSEMBLY

FRONT PANEL:

BLACK 63-6305-0 63-6305-1

WHITE

LEDs:

LTL2201 D802 D804

RED, POWER INDICATOR LTL2201 RED, THERMAL PROTECTION

LTL2251 D803

YELLOW INSTANTANEOUS DISTORTION ALERT

8. PACKING AND ACCESSORIES

94-2042-0-3 CARTON

FOUR PIECES STYROFOAM FILLER 94-1116-0-0 94-1121-0-0 TWO PIECES STYROFOAM PADS

9A. POWER SUPPLY PCB ASSEMBLY FOR OPTIONAL FAN MOTOR, ISSUE "A"

INTEGRATED CIRCUITS:

NJM78M24FA IC601

TRANSISTORS:

2SA1469 Q603 2SC945 Q601, Q602

DIODES:

1SS178 D601 D602 DBA10B

CAPACITORS, ELECTROLYTIC:

35V/1000uF C603 25V/100uF C601 25V/47uF C602

RESISTORS, CARBON-FILM, 5%:

1/4W/1kohms R603 1/4W/2.4kohms R604 1/4W/7.5kohms R607 R602 1/4W/10kohms 1/4W/24kohms R601,R605 1/4W/160kohms R606

9B. POWER SUPPLY PCB ASSEMBLY FOR OPTIONAL FAN MOTOR, ISSUE "B"

INTEGRATED CIRCUITS:

NJM4558 IC601

NJM78M24FA IC602

TRANSISTORS:

2SA1469R Q601

DIODES:

1SS178 D601

D602 DBA10B CAPACITORS, ELECTROLYTIC:

C601 C602 50V/10uF 35V/1000uF

RESISTORS, CARBON-FILM, 5%:

R601, 604

1/4W/7.5kohms

R602

1/4W/9.1kohms

R603, R605, R606

1/4W/24kohms

R607

1/4W/150kohms

R608

1/4W/10kohms

R609

1/4W/1kohms

10. OPTIONAL BALANCED INPUT **PCB ASSEMBLY**

XLR INPUT JACK:

J808

NC3FP-1-B

NEUTRIK

INTEGRATED CIRCUITS:

IC701.IC702

ADCOM 6A

TRANSISTORS:

Q701

2SD414

Q702

2SB548

DIODES:

D702, D704

IN4002

DIODES, ZENER:

D701, D703

6ZA18Z

CAPACITORS, ELECTROLYTIC:

C707, C710

25V/56uF

C708, C711

25V/470uF

CAPACITORS, MICA:

C701

100V/47pF

C702

100V/12pF

C703, C705

100V/15pF

CAPACITORS, CERAMIC:

C706, C709

50V/0.01uF

CAPACITORS, VARIABLE:

C704

2pF to 7pF

36-133

RESISTORS, METAL-FILM, 1%:

R702

1/4W/45.3ohms

RN14K2E

R704

1/4W/7.5kohms 1/4W/13.3kohms RN14K2E

R705

RN14K2E

R706

1/4W/4.99kohms

RN14K2E

RESISTORS, OXIDE METAL-FILM, 5%:

R708, R710

2W/2.7kohms

RS2FS

R709, R711

2W/16kohms

RS2FS

RESISTORS, ARRAY:

R701

20kohms x 8

BECKMAN 698-3-R20K

RESISTORS, VARIABLE:

R703

100ohms

41-7123

SWITCHES:

S701

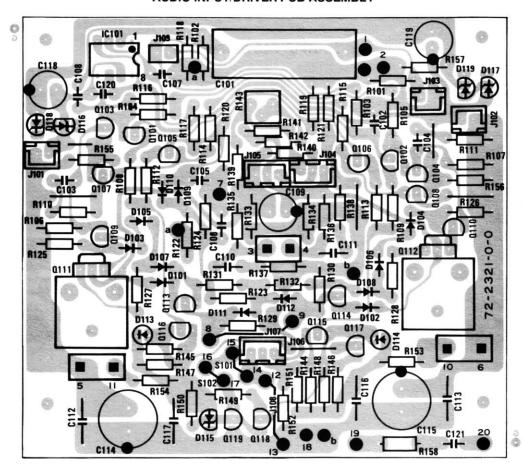
SRBM 14

81-197

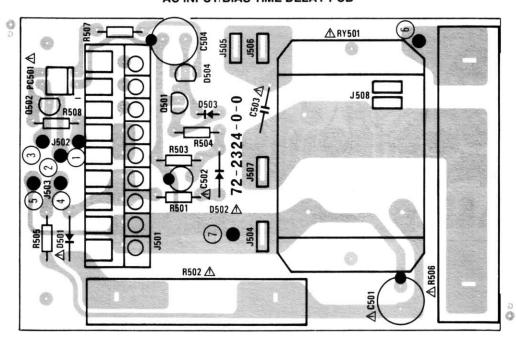
^{*} The fuses listed, and their time-current blowing points, have been carefully selected and thoroughly tested to deliver optimal performance while still accomplishing their protective functions. Replace these fuses, individually, only with the specific types listed. DO NOT USE ANY SUBSTITUTE FUSES WITH DIFFERENT RATINGS, TIME-CURRENT CURVES OR VALUES. Failure to comply may cause serious damage to the amplifier circuits and MAY CREATE A FIRE HAZARD.

[⚠] Because of fire, shock and/or other hazards, parts identified by, and listed with, this sign MUST be replaced with the IDENTICAL FACTORY PART listed in the SERVICE PARTS LIST. No substitutions with other "equivalent" parts can be made.

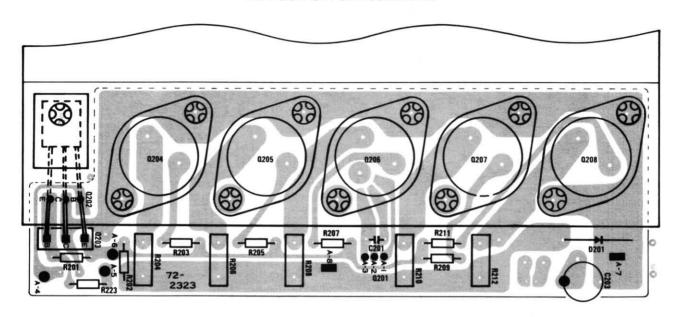
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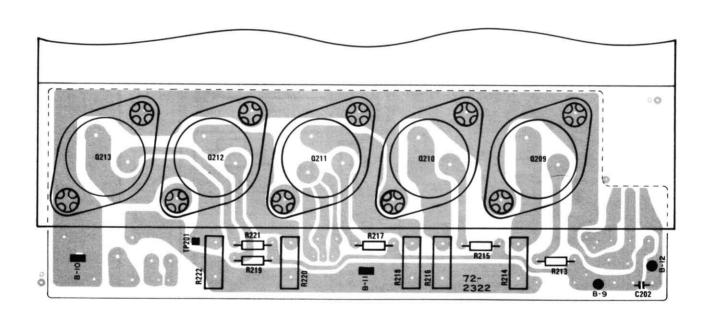


AC INPUT/BIAS TIME DELAY PCB

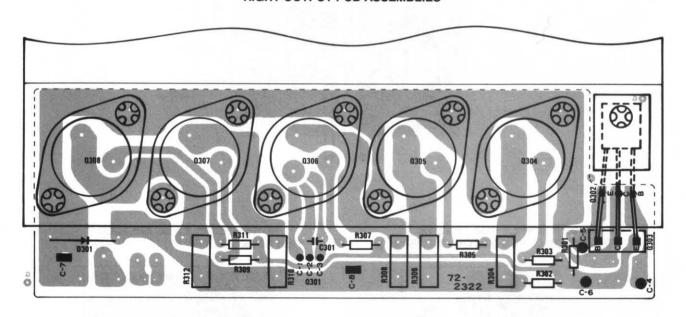


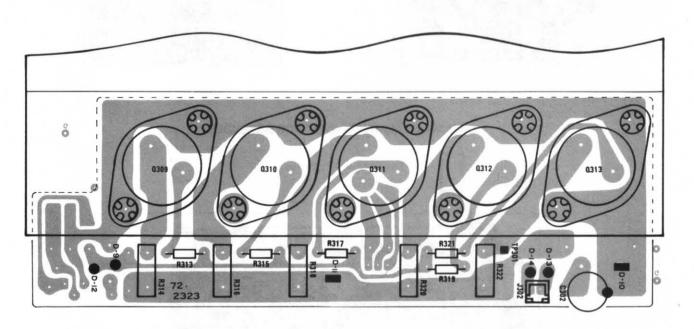
LEFT OUTPUT PCB ASSEMBLIES



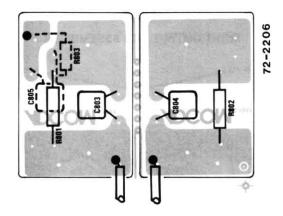


RIGHT OUTPUT PCB ASSEMBLIES

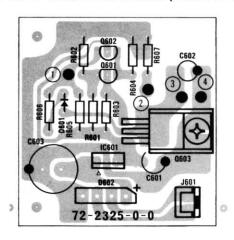




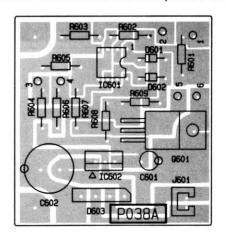
FILTER CAPACITOR PCB ASSEMBLIES



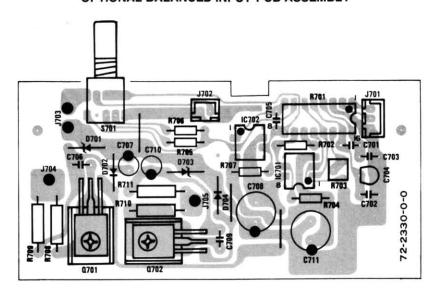
POWER SUPPLY PCB ASSEMBLY FOR OPTIONAL FAN MOTOR (ISSUE "A")



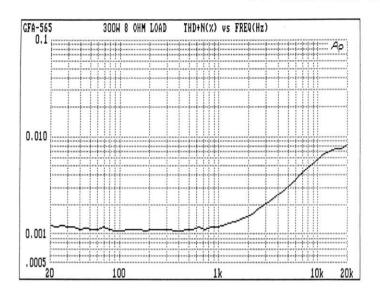
POWER SUPPLY PCB ASSEMBLY FOR OPTIONAL FAN MOTOR (ISSUE "B")

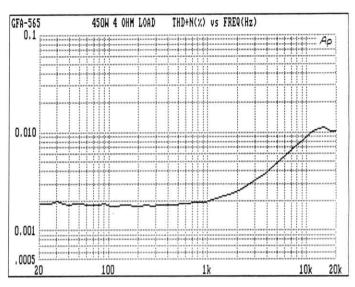


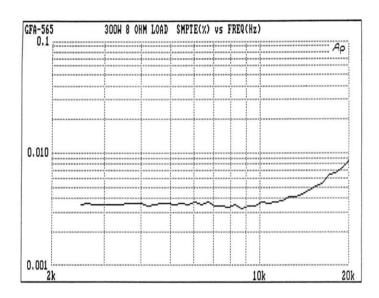
OPTIONAL BALANCED INPUT PCB ASSEMBLY

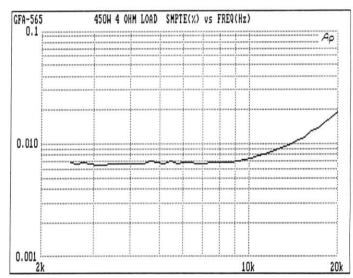


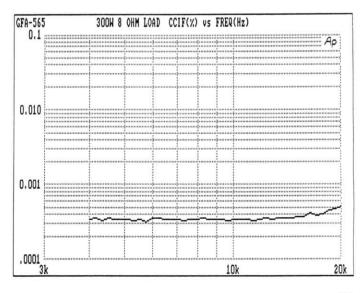
GFA-565 TYPICAL PERFORMANCE DATA

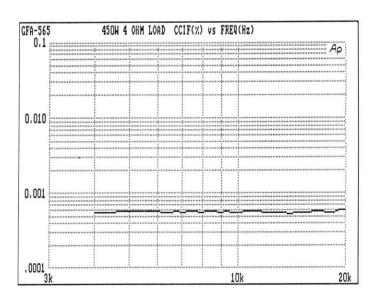




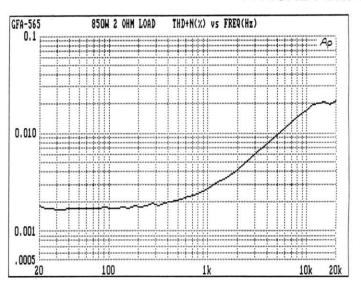


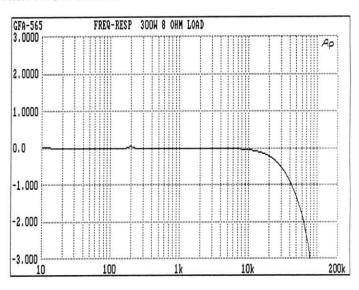


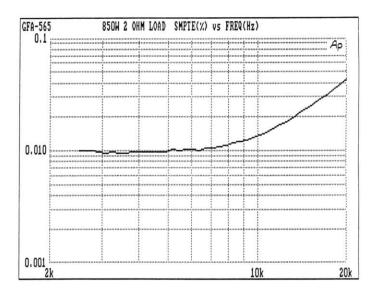


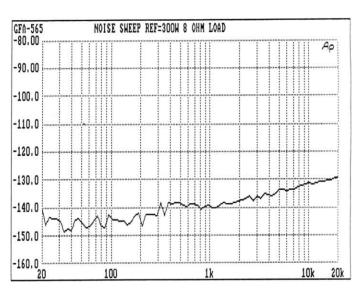


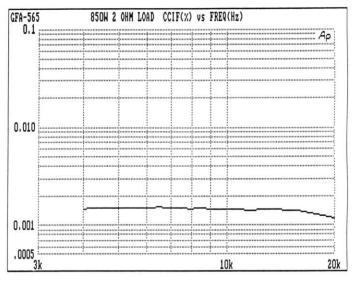
GFA-565 TYPICAL PERFORMANCE DATA

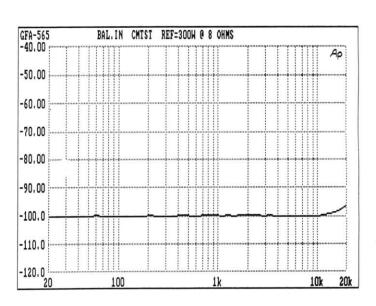












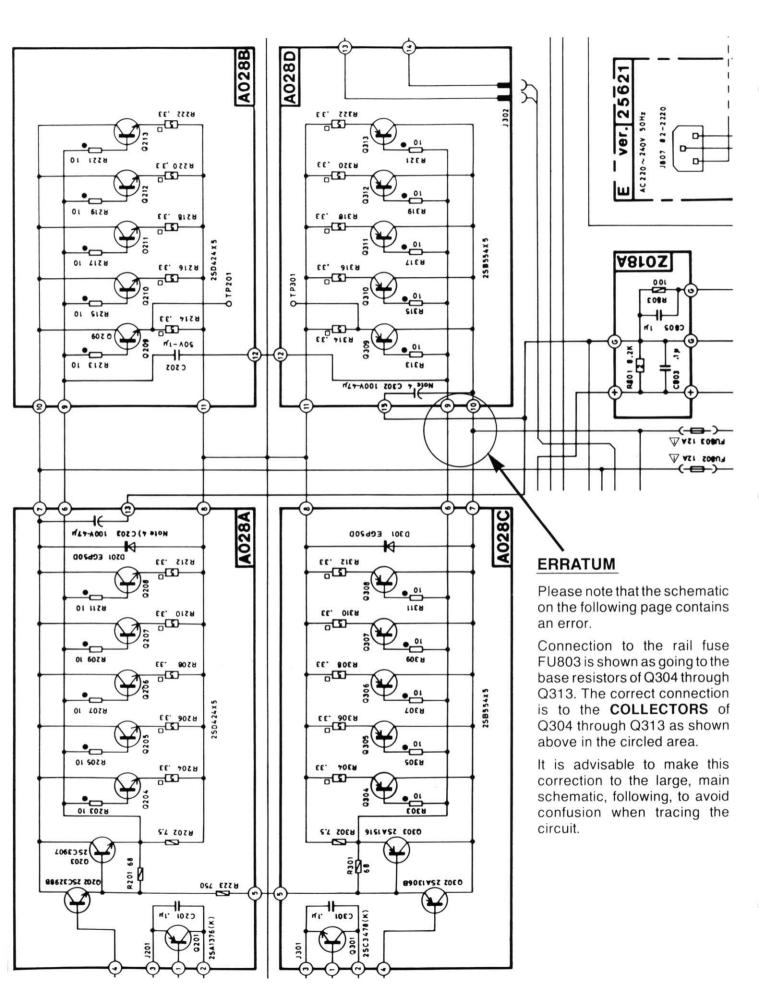
GFA-565 SPECIFICATIONS

Power Rating (To FTC Requirements) 300 watts continuous average power into 8 ohms, any frequency between 20Hz and 20kHz, @ less than 0.02% THD. 450 watts continuous average power into 4 ohms, any frequency between 20Hz and 20kHz, @ less than 0.02% THD. 850 watts continuous average power into 2 ohms, any frequency between 20Hz and 20kHz, @ less than 0.02% THD. * * With fan option installed.
IM Distortion (SMPTE) 1 watt to 300 watts into 8 Ohms. 1 watt to 450 watts into 4 Ohms. 1 watt to 850 watts into 2 Ohms. 0.005%
IM Distortion (CCIF, Any Combination from 4kHz to 20kHz) 0.002% 300 watts into 8 Ohms 0.003% 350 watts into 4 ohms 0.003% 850 watts into 2 ohms 0.004%
THD + Noise @ 300 Watts into 8 Ohms 20Hz
20Hz 0.003% 1kHz 0.003% 10kHz 0.007% 20kHz 0.015%
THD + Noise @ 850 Watts into 2 Ohms 0.003% 20Hz 0.003% 1kHz 0.003% 10kHz 0.009% 20kHz 0.018%
Frequency Response @ 1 Watt into 8 Ohms 10Hz to 20kHz
Power Bandwidth (-3dB)
Dynamic Headroom into 4 Ohms
Signal-to-Noise Ratio, "A" Weighted 300 watts into 8 Ohms
Gain
Input Impedance
Input Sensitivity 300 watts into 8 Ohms
Damping Factor 20Hz to 20kHz>1000
Rise Time 5kHz,120V peak-to-peak square wave, 20% to 80%
Semiconductor Complement

	Power Consumption (Continuous) 84VA Quiescent 84VA Maximum 1800VA 300 watts into 8 Ohms 420VA 450 watts into 4 Ohms 700VA 850 watts into 2 Ohms 1330VA							
BALANCED INPUT OPTION								
	Frequency Response, 10Hz to 40kHz							
	THD + Noise @ 2V Out, 20Hz to 20kHz							
	IM Distortion (SMPTE) @ 2V Out							
	IM Distortion (CCIF, Any Combination from 4kHz to 20kHz) @ 2V out							
	Common-Mode Rejection, 10Hz to 20kHz							
	Input Impedance (Bridging, DC to 20kHz)							
	Input, Non-Inverting, Positive-Going, XLR							
	Input Sensitivity (Selectable, 0dBm, +8dBm, +14dBm) +8.8dBm(2.15V) 300 watts into 8 ohms (0dBm position) -15.5dBm(130mV) 300 watts into 8 ohms (+8dBm position) +16.8dBm(5.23V) 1 watt into 8 ohms (+8dBm position) -7.5dBm(327mV) 300 watts into 8 ohms (+14dBm position) +22.8dBm(10.7V) 1 watt into 8 ohms (+14dBm position) -1.5dBm(650mV)							
GENERAL								
	Power (available in 220V or 240V on special order) 120VAC/50-60Hz Chassis Dimensions 8"(203mm) x 17"(432mm) x 12-3/16"(310mm) Maximum Dimensions 8-3/8"(213mm) x 17"(432mm) x 12-3/16"(310mm) Weight 41 lbs.(18.7kg) Weight Packed 45 lbs.(20.5kg)							



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